



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

NEAL METROLOGY SERVICE INC  
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Oak Island, NC 28465  
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CALIBRATION

Valid To: December 31, 2023

Certificate Number: 4677.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following calibrations<sup>1</sup>:

I. Dimensional

Parameter/Equipment	Range	CMC <sup>2,4</sup> (±)	Comments
Roundness <sup>3</sup> – Measuring Equipment	25 nm to 350 mm	61 nm	Gage block/ optical flat, Taylor Hobson hemisphere, ASME B89.3.1
Profilometers <sup>3</sup> – Roughness, Ra Profile (Pt)	0.025 µm to 1 mm Up to 12 mm	48 nm 82 nm	Taylor Hobson 22 mm ball, 3 line standard, ASME B46.1, ISO 3274-1998, ISO 4288-1988, ISO 11562

<sup>1</sup> This laboratory offers commercial calibration service and field calibration service.

<sup>2</sup> Calibration and Measurement Capability Uncertainty (CMC) is the smallest uncertainty of measurement that a laboratory can achieve within its scope of accreditation when performing more or less routine calibrations of nearly ideal measurement standards or nearly ideal measuring equipment. CMCs represent expanded uncertainties expressed at approximately the 95 % level of confidence, usually using a coverage factor of  $k = 2$ . The actual measurement uncertainty of a specific calibration performed by the laboratory may be greater than the CMC due to the behavior of the customer's device and to influences from the circumstances of the specific calibration.

<sup>3</sup> Field calibration service is available for this calibration. Please note the actual measurement uncertainties achievable on a customer's site can normally be expected to be larger than the CMC found on the A2LA Scope. Allowance must be made for aspects such as the environment at the place of calibration and for other possible adverse effects such as those caused by transportation of the calibration equipment. The usual allowance for the actual uncertainty introduced by the item being calibrated, (e.g. resolution) must also be considered and this, on its own, could result in the actual measurement uncertainty achievable on a customer's site being larger than the CMC.

<sup>4</sup> The type of instrument or material being calibrated is defined by the parameter. This indicates the laboratory is capable of calibrating instruments that measure or generate the values in the ranges indicated for the listed measurement parameter.





## Accredited Laboratory

A2LA has accredited

# NEAL METROLOGY SERVICE INC

*Oak Island, NC*

for technical competence in the field of

## Calibration

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 *General requirements for the competence of testing and calibration laboratories*. This laboratory also meets R205 – Specific Requirements: Calibration Laboratory Accreditation Program. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (*refer to joint ISO-ILAC-IAF Communiqué dated April 2017*).



Presented this 22<sup>nd</sup> day of April 2022.

A blue ink signature of the Vice President of Accreditation Services, written over a horizontal line.

Vice President, Accreditation Services  
For the Accreditation Council  
Certificate Number 4677.01  
Valid to December 31, 2023

*For the calibrations to which this accreditation applies, please refer to the laboratory's Calibration Scope of Accreditation.*